

## 5117 HB PVC Heavy Body Cement



U.P Code  
pw-G-dwv-sw

### PRODUCT DATA SHEET

#### DESCRIPTION

5117HB is a solvent cement designed specifically for use in joining all classes and schedules of PVC (Poly Vinyl Chloride) pipe and fittings through 12" diameter (including Sch. 80). It is a medium setting, high strength PVC Cement.

5117HB meets 'LOW-VOC' emission limit, as outlined by SCAQMD 1168/316A to qualify for LEED credits covered under LLED-NC 2.2: Credit 4.1. This product emits less than 510 g/L.

#### APPLICATION

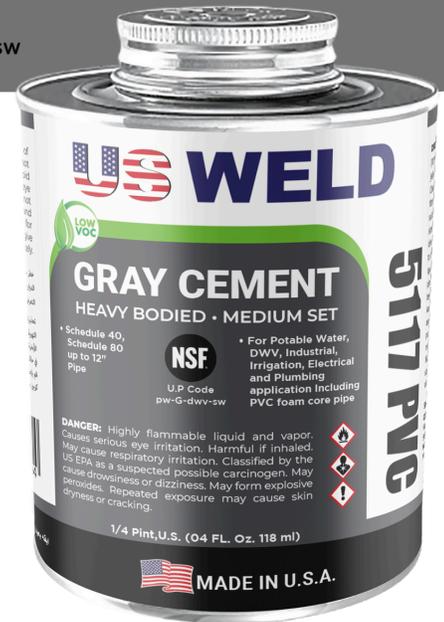
5117HB is formulated for use on piping systems for potable water, DWV (drain, waste, vent), electrical conduit, irrigation and sewer / drain applications.

5117HB is manufactured to the high standard of ASTM D 2564 to ensure a quality product. A sample is kept from each batch to verify the quality of US WELD cements.

Follow the directions on can label. Additional information is available upon request. Skill and knowledge on the part of the user is required to make a good quality joint.

#### SAFETY PRECAUTIONS

**EXTREMELY FLAMMABLE.** Do not use or store near heat, sparks or flame. Use only in well-ventilated area. Keep container closed when not in use. Avoid prolonged breathing of vapor. Avoid contact with skin and eyes. In case of skin or eye contact, flush repeatedly with water. Get medical attention if irritation persists. If swallowed, drink water, do NOT induce vomiting and call a physician. Keep out of reach of children





## TECHNICAL DATA

Product	Body	Color	Density	Set Time
5117 HB	Heavy	Clear, Gray or White	7.8 lb/gal	Medium

MAX VOC PER SCAQMD 1168/316A	510 G/L
SPECIFICATIONS	ASTM D 2564, SCAQMD 1168/316A
HYDROSTATIC PRESSURE TEST	400 psi min. (73° F, 2 hour cure)
FLASH POINT	-4° F (closed cup)
SHELF LIFE	3 year minimum
LISTINGS	NSF (National Sanitation Foundation) U.P. Code (Uniform Plumbing Code)

## PACKAGING

Size	Size in Oz	Size in Ml	Units/Case	Cases/Pallet (20' container)	Cases/Pallet (40' container)
¼ Pt.	4	118	24	200	320
½ Pt.	8	237	24	117	182
Pint	16	473	12	128	192
Quart	32	946	12	70	100

