



Safety Data Sheet

Product #: 5127

UNITED SEALANTS & ADHESIVES

Issue Date: 01-Jun-2010

Revision Date: 08-Sep-2022

Version 2

1. IDENTIFICATION

Product identifier

Product Name US WELD 5127 Low-VOC Solvent Cement for PVC Pipe

Other means of identification

SDS # USW-5127

Product Code 5127

UN/ID No UN1133

Recommended use of the chemical and restrictions on use

Recommended Use Low-VOC solvent cement for PVC plastic pipe.

Details of the supplier of the safety data sheet

Supplier Address

United Sealants & Adhesives
8504 Firestone Blvd. #135
Downey, CA 90241

Emergency telephone number

Company Phone Number 1-562-394-8136

Emergency Telephone INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Clear liquid

Physical state Liquid

Odor Ether-like

Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Serious eye damage/eye irritation	Category 2
Carcinogenicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Flammable liquids	Category 2

Signal Word

Danger

Hazard statements

Harmful if inhaled
Causes serious eye irritation
Suspected of causing cancer
May cause respiratory irritation
May cause drowsiness or dizziness
Highly flammable liquid and vapor

**Precautionary Statements - Prevention**

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Wash face, hands and any exposed skin thoroughly after handling
Keep away from heat/sparks/open flames/hot surfaces. — No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Use explosion-proof equipment
Keep cool

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards

Harmful to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No	Weight-%
Tetrahydrofuran	109-99-9	20 - 40
Methyl ethyl ketone	78-93-3	10 - 30
Cyclohexanone	108-94-1	10 - 30
Acetone	67-64-1	10 - 30
PVC Resin	9002-86-2	10 - 30

* The exact percentage (concentration) of composition has been withheld as a trade secret

4. FIRST AID MEASURES**Description of first aid measures****General Advice**

If exposed or concerned: Get medical advice/attention.

Eye Contact	In case of irritation from airborne exposure, move to fresh air. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek immediate medical attention/advice.
Skin Contact	Take off contaminated clothing. Wash with soap and water. If symptoms persist, call a physician. Wash contaminated clothing before reuse.
Inhalation	Remove to fresh air. If symptoms persist, call a physician. If breathing is difficult, give oxygen. Seek immediate medical attention/advice.
Ingestion	Rinse mouth. Seek medical attention. If drowsy or unconscious, do not give anything by mouth, place individual on the left side with head down. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms	Exposed individuals may experience eye tearing, redness and discomfort. Prolonged or repeated skin contact may result in dermatitis (red, dry skin). May cause nose and throat irritation, with possible central nervous system effects. Fatigue and weakness. May cause drowsiness or dizziness. Long term overexposure may cause liver and kidney damage.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically. Individuals with chronic respiratory, skin, kidney, or liver disorders may be at increased risk from exposure.
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5. FIRE-FIGHTING MEASURES**Suitable Extinguishing Media**

Foam. Carbon dioxide (CO₂). Dry chemical.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Class IB Flammable Liquid. Vapors may travel to source of ignition and flash back.

Hazardous combustion products Carbon oxides.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal Precautions	Use personal protective equipment as required. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Persons not wearing proper personal protective equipment should be excluded from area of spill.
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Environmental precautions

Environmental precautions	Do not allow into any sewer, on the ground or into any body of water. See Section 12 for additional Ecological Information.
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Methods and material for containment and cleaning up

Methods for Containment	Prevent further leakage or spillage if safe to do so.
Methods for Clean-Up	Pump or vacuum transfer spilled product to clean containers for recovery. Absorb unrecoverable product. Transfer contaminated absorbent, soil and other materials to containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling

Wash thoroughly after handling. Use personal protection recommended in Section 8. Do not eat, drink or smoke when using this product. Avoid breathing vapors or mists. Use only in well-ventilated areas. Ground/bond container and receiving equipment. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Use spark-proof tools and explosion-proof equipment. Take precautionary measures against static discharges. Containers of this material may be hazardous when emptied. Since emptied containers retain product residues (vapor, liquid, solid) all hazard precautions given in the data sheet must be observed. Avoid prolonged contact with eyes, skin, and clothing. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Store containers upright. Store away from heat, sparks, flame.

Incompatible Materials

Oxidizers. Acids. Bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Tetrahydrofuran 109-99-9	STEL: 100 ppm TWA: 50 ppm S*	TWA: 200 ppm TWA: 590 mg/m ³ (vacated) TWA: 200 ppm (vacated) TWA: 590 mg/m ³ (vacated) STEL: 250 ppm (vacated) STEL: 735 mg/m ³	IDLH: 2000 ppm TWA: 200 ppm TWA: 590 mg/m ³ STEL: 250 ppm STEL: 735 mg/m ³
Acetone 67-64-1	STEL: 500 ppm TWA: 250 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³ (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m ³ (vacated) STEL: 2400 mg/m ³ The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors. (vacated) STEL: 1000 ppm	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³
Methyl ethyl ketone 78-93-3	STEL: 300 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 590 mg/m ³ (vacated) TWA: 200 ppm (vacated) TWA: 590 mg/m ³ (vacated) STEL: 300 ppm (vacated) STEL: 885 mg/m ³	IDLH: 3000 ppm TWA: 200 ppm TWA: 590 mg/m ³ STEL: 300 ppm STEL: 885 mg/m ³
Cyclohexanone 108-94-1	STEL: 50 ppm TWA: 20 ppm S*	TWA: 50 ppm TWA: 200 mg/m ³ (vacated) TWA: 25 ppm (vacated) TWA: 100 mg/m ³ (vacated) S*	IDLH: 700 ppm TWA: 25 ppm TWA: 100 mg/m ³
PVC Resin 9002-86-2	TWA: 1 mg/m ³ respirable particulate matter	-	-

Appropriate engineering controls

Engineering Controls

Apply technical measures to comply with the occupational exposure limits. Ventilation systems. Eyewash stations. Showers.

Individual protection measures, such as personal protective equipment

Eye/Face Protection	Splash goggles or safety glasses.
Skin and Body Protection	Rubber gloves. Use body protection appropriate for task.
Respiratory Protection	Not required under normal conditions. If recommended levels are exceeded, respiratory protection must be selected to assure compliance with OSHA Standard 29CFR 1910.134.
General Hygiene Considerations	Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical state	Liquid	Odor	Ether-like
Appearance	Clear liquid	Odor Threshold	NA
Color	Clear		
Property	Values	Remarks • Method	
pH	Not available		
Melting point / freezing point	Not determined		
Boiling point / boiling range	56 °C / 133 °F		
Flash point	-20 °C / -4 °F		
Evaporation Rate	> 1.0	butyl acetate = 1	
Flammability (Solid, Gas)	n/a-liquid		
Flammability Limit in Air			
Upper flammability or explosive limits	12.8%		
Lower flammability or explosive limits	1.8%		
Vapor Pressure	190 mm Hg		
Vapor Density	2.5	(air = 1)	
Relative Density	0.910		
Water Solubility	Negligible		
Solubility in other solvents	Not determined		
Partition Coefficient	Not determined		
Autoignition temperature	Not determined		
Decomposition temperature	Not determined		
Kinematic viscosity	Not determined		
Dynamic Viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		

Other information

VOC Content	Maximum VOC emissions when applied and tested per SCAQMD Rule 1168, Test Method 316A is ≤ 510 g/L
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10. STABILITY AND REACTIVITY**Reactivity**

Not reactive under normal conditions.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization	Hazardous polymerization does not occur.
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Conditions to Avoid

Avoid heat, sparks, open flames and other ignition sources.

Incompatible materials

Oxidizers. Acids. Bases.

Hazardous decomposition products

Carbon oxides. Hydrogen chloride. Other various hydrocarbons.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure**Product Information**

Eye Contact	Causes serious eye irritation.
Skin Contact	May be harmful in contact with skin.
Inhalation	Harmful if inhaled.
Ingestion	May be harmful if swallowed.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Tetrahydrofuran 109-99-9	= 1650 mg/kg (Rat)	> 2000 mg/kg (Rat)	= 21000 ppm (Rat) 3 h
Acetone 67-64-1	= 5800 mg/kg (Rat)	> 15700 mg/kg (Rabbit)	= 50100 mg/m ³ (Rat) 8 h
Methyl ethyl ketone 78-93-3	= 2483 mg/kg (Rat)	= 5000 mg/kg (Rabbit)	= 11700 ppm (Rat) 4 h
Cyclohexanone 108-94-1	= 1544 mg/kg (Rat)	= 947 mg/kg (Rabbit)	= 8000 ppm (Rat) 4 h

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Please see section 4 of this SDS for symptoms.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Serious eye damage/eye irritation	Causes serious eye irritation.
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Carcinogenicity	Suspected of causing cancer.
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Chemical name	ACGIH	IARC	NTP	OSHA
Tetrahydrofuran 109-99-9	A3	Group 2B		X
Cyclohexanone 108-94-1	A3	Group 3		

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Group 3 IARC components are "not classifiable as human carcinogens"

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

STOT - single exposure	May cause respiratory irritation.
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Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Oral LD50	2,280.50 mg/kg
Dermal LD50	2,359.80 mg/kg
ATEmix (inhalation-dust/mist)	2.96 mg/L
ATEmix (inhalation-vapor)	33.30 mg/L

12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life with long lasting effects.

Component Information

Chemical name	Algae/aquatic plants	Fish	Crustacea
Tetrahydrofuran 109-99-9		1970 - 2360: 96 h Pimephales promelas mg/L LC50 flow-through 2700 - 3600: 96 h Pimephales promelas mg/L LC50 static	
Acetone 67-64-1		4.74 - 6.33: 96 h Oncorhynchus mykiss mL/L LC50 6210 - 8120: 96 h Pimephales promelas mg/L LC50 static 8300: 96 h Lepomis macrochirus mg/L LC50	10294 - 17704: 48 h Daphnia magna mg/L EC50 Static 12600 - 12700: 48 h Daphnia magna mg/L EC50
Methyl ethyl ketone 78-93-3		3130 - 3320: 96 h Pimephales promelas mg/L LC50 flow-through	4025 - 6440: 48 h Daphnia magna mg/L EC50 Static 5091: 48 h Daphnia magna mg/L EC50 520: 48 h Daphnia magna mg/L EC50
Cyclohexanone 108-94-1		481 - 578: 96 h Pimephales promelas mg/L LC50 flow-through 8.9: 96 h Pimephales promelas mg/L LC50	

Persistence/Degradability

Not determined.

Bioaccumulation

There is no data for this product.

Mobility

Chemical name	Partition coefficient
Tetrahydrofuran 109-99-9	0.45
Methyl ethyl ketone 78-93-3	0.3
Cyclohexanone 108-94-1	0.86
Acetone 67-64-1	-0.24

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

US EPA Waste Number

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Tetrahydrofuran 109-99-9				U213
Acetone 67-64-1		Included in waste stream: F039		U002
Methyl ethyl ketone 78-93-3	U159	Included in waste streams: F005, F039	200.0 mg/L regulatory level	U159
Cyclohexanone 108-94-1		Included in waste stream: F039		U057

California Hazardous Waste Status

Chemical name	California Hazardous Waste Status
Tetrahydrofuran 109-99-9	Toxic Ignitable
Methyl ethyl ketone 78-93-3	Toxic mixture of acetone, methyl acetate, and methyl alcohol Ignitable mixture of acetone, methyl acetate, and methyl alcohol
Acetone 67-64-1	Ignitable

14. TRANSPORT INFORMATION

Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances. Shipments of containers holding 1 liter or less in volume may qualify for a "Limited Quantity" exception. Refer to 49 CFR 173.150 for additional information.

DOT

UN/ID No UN1133
 Proper Shipping Name Adhesives
 Hazard class 3
 Packing Group II

IATA

UN number UN1133
 Proper Shipping Name Adhesives
 Transport hazard class(es) 3
 Packing Group II

IMDG

UN number UN1133
 Proper Shipping Name Adhesives
 Transport hazard class(es) 3
 Packing Group II
 Marine Pollutant This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION

International Inventories

Chemical name	TSCA	TSCA Inventory Status	DSL/NDSL	EINECS/ELI NCS	ENCS	IECSC	KECL	PICCS	AICS
Tetrahydrofuran	X	ACTIVE	X	X	X	X	X	X	X
Acetone	X	ACTIVE	X	X	X	X	X	X	X
Methyl ethyl ketone	X	ACTIVE	X	X	X	X	X	X	X
Cyclohexanone	X	ACTIVE	X	X	X	X	X	X	X
PVC Resin	X	ACTIVE	X		X	X	X	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA

Chemical name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Tetrahydrofuran 109-99-9	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ
Acetone 67-64-1	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
Methyl ethyl ketone 78-93-3	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
Cyclohexanone 108-94-1	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65

This product may contain trace levels of chemicals known to the State of California to cause cancer in addition to those shown below. Exposure to these chemicals above the State of California 'No Significant Risk Level' is unlikely under normal use conditions.

Chemical name	California Proposition 65
Tetrahydrofuran – 109-99-9	Cancer

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Tetrahydrofuran 109-99-9	X	X	X
Acetone	X	X	X

67-64-1			
Methyl ethyl ketone 78-93-3	X	X	X
Cyclohexanone 108-94-1	X	X	X
PVC Resin 9002-86-2	X		

16. OTHER INFORMATION

NFPA

Health Hazards

2

Flammability

3

Instability

1

Special Hazards

None

HMIS

Health Hazards

2

Flammability

3

Physical hazards

1

Personal Protection

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Issue Date:

01-Jun-2010

Revision Date:

08-Sep-2022

Revision Note:

Regulatory update

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet